



SIMU Srl - divisione ATIUR

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**Spare parts for EDM
SODICK**

Atiur code	Original Code	Picture	Description	Machine model
POWER FEED CONTACT				
S001	3080316		Conductivity piece B (upper) D=18 x 10 mm Guide unit type 83	330W.453W.654W.G3A.G5A
S002	3080314		Conductivity piece A (lower) D=18 x 14 mm / Cermit Guide unit type 83.84	EPOC3W.330W.453W.654W.GW3.GW4.GW5. G3A.G5A.GOW5.GOW3
S003S	3080318		Conductivity piece C (upper) 16 x 10 mm / Silver tungsten Guide unit type 84-AWT	330W.453W.654W.GOW3.GOW5.GO3.GO5. GW3.GW5.G3A.G5A.EPOC3W
S003T			Conductivity piece C (upper) 16 x 10 mm / Cermit Guide unit type 84-AWT	330W.453W.654W.GOW3.GOW5.GO3.GO5. GW3.GW5.G3A.G5A.EPOC3W
S004S	3080324		Conductivity piece S (upper) 14 x 11 x 12 mm / Silver tungsten Guide unit type 85-3	AW330.
S005LS	3080307		Conductivity piece D (UT) 12.5 x 14 x 11.7 mm / Silver tungsten Guide unit type 85-2. 85-3 with 3WS / manual	GOW3.GOW5.GO3.GO5.GW3.GW5.A W453.3WS. BF250/275. series EPOC3W/5W/6W/8W/300 series
S005RS	3080308		Conductivity piece D (DT) 12.5 x 14 x 11.7 mm / Silver tungsten Guide unit type 85-2. 85-3 with 3WS / manual	GOW3.GOW5.GO3.GO5.GW3.GW5.A W453.3WS. BF250/275. series EPOC3W/5W/6W/8W/300 series
S005LT			Conductivity piece D (UT) 12.5 x 14 x 11.7 mm / Cermit Guide unit type 85-2. 85-3 with 3WS / manual	GOW3.GOW5.GO3.GO5.GW3.GW5.A W453.3WS. BF250/275. series EPOC3W/5W/6W/8W/300 series
S005RT			Conductivity piece D (DT) 12.5 x 14 x 11.7 mm / Cermit Guide unit type 85-2. 85-3 with 3WS / manual	GOW3.GOW5.GO3.GO5.GW3.GW5.A W453.3WS. BF250/275. series EPOC3W/5W/6W/8W/300 series
S006S	3080311		Conductivity piece D (lower) 12.5 x 19 x 11.6 mm / Silver tungsten Guide unit type 85-2. 85-3	GO3.GO5.GW3.GW5.GOW5.AW330.A W453. EPOC3W/3WS/5W/6W/8W/300 series. BF250/275 series
S006T	3080312		Conductivity piece D (lower) 12.5 x 19 x 11.6 mm / Cermit Guide unit type 85-2. 85-3	GO3.GO5.GW3.GW5.GOW5.AW330.A W453. EPOC3W/3WS/5W/6W/8W/300 series. BF250/275 series
S008S	3080320		Conductivity piece P U-shape (upper & lower) D=12 x 20.6 mm / Silver tungsten Guide unit type KM-3	AP150.PGW150
S008T	3082582		Conductivity piece P U-shape (upper & lower) D=12 x 20.6 mm / Cermit Guide unit type KM-3	AP150.PGW150
S009S	3080301		Conductivity piece P-AWT / U-shape (upper & lower) 10 x 8 x 30 mm / Silver tungsten Guide unit type 86-1	AW330/453 series. EPOC300/500/600/800 series
S009T	3082580		Conductivity piece P-AWT / U-shape (upper & lower) 10 x 8 x 30 mm / Cermit Guide unit type 86-1	AW330/453 series. EPOC300/500/600/800 series
S010	3085936 3080972 3084592		Conductivity piece 87-3 (upper & lower) x 40 x 20 mm Guide unit type 87-3	5 AQ. A. EPOC. AP. BF. JL. PGW. EXC. AF series
S010G			Conductivity piece 87-3 (upper & lower) 5 x 40 x 20 mm / Special long life type Guide unit type 87-3	AQ. A. EPOC. AP. BF. JL. PGW. EXC. AF series



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DIES AND GUIDE PARTS				
S100	3082983		Diamond split guide AWT D=0.11 mm	AQ / A / EPOC / AP / BF / JL / PGW / EXC / AF series AWT type
	3081436		Diamond split guide AWT D=0.21 mm	
	3083330		Diamond split guide AWT D=0.26 mm	
S101	3080046		Sapphire split guide AWT D=0.11 mm	AQ / A / EPOC / AP / BF / JL / PGW / EXC / AF series AWT type
	3080047		Sapphire split guide AWT D=0.21 mm	
	3080048		Sapphire split guide AWT D=0.06 mm	
	3080051		Sapphire split guide AWT D=0.12 mm	
	3080053		Sapphire split guide AWT D=0.16 mm	
	3080055		Sapphire split guide AWT D=0.17 mm	
	3080058		Sapphire split guide AWT D=0.22 mm	
	3080061		Sapphire split guide AWT D=0.27 mm	
	3080063		Sapphire split guide AWT D=0.32 mm	
	3080629		Sapphire split guide AWT D=0.26 mm	
	3081239		Sapphire split guide AWT D=0.07 mm	
	3081567		Sapphire split guide AWT D=0.09 mm	
	3081934		Sapphire split guide AWT D=0.31 mm	
	3081958		Sapphire split guide AWT D=0.05 mm	
3082687	Sapphire split guide AWT D=0.08 mm			
3083122	Sapphire split guide AWT D=0.04 mm			
S102	3080231		Diamond dies guide D=0.05 mm	150W / AP150 / BF275 / EPOC300 / AW Manual type Upper & lower Guide unit 83. 84. 85-2. 85-3. KM-1. KM- 3 type
	3080232		Diamond dies guide D=0.06 mm	
	3080233		Diamond dies guide D=0.07 mm	
	3080234		Diamond dies guide D=0.09 mm	
	3080235		Diamond dies guide D=0.10 mm	
	3080236		Diamond dies guide D=0.105 mm	
	3080237		Diamond dies guide D=0.11 mm	
	3080238		Diamond dies guide D=0.12 mm	
	3080240		Diamond dies guide D=0.16 mm	
	3080241		Diamond dies guide D=0.17 mm	
	3080243		Diamond dies guide D=0.205 mm	
	3080244		Diamond dies guide D=0.21 mm	
	3080245		Diamond dies guide D=0.22 mm	
	3080247		Diamond dies guide D=0.255 mm	
	3080248		Diamond dies guide D=0.26 mm	
	3080249		Diamond dies guide D=0.27 mm	
	3080250		Diamond dies guide D=0.31 mm	
	3080251		Diamond dies guide D=0.32 mm	
	3080512		Diamond dies guide D=0.155 mm	
	3083135		Diamond dies guide D=0.08 mm	
3087704	Diamond dies guide D=0.305 mm			



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DIES AND GUIDE PARTS				
S103	3080982		Diamond guide 87-3 type D=0.22 mm	AQ / A / EPOC / AP / BF / JL / PGW / EXC / AF series Without AWT option = Upper & lower With AWT option = Lower 87-3 type
	3080990		Diamond guide 87-3 type D=0.26 mm	
	3080991		Diamond guide 87-3 type D=0.31 mm	
	3080998		Diamond guide 87-3 type D=0.11 mm	
	3080999		Diamond guide 87-3 type D=0.16 mm	
	3081000		Diamond guide 87-3 type D=0.21 mm	
	3081015		Diamond guide 87-3 type D=0.12 mm	
	3081016		Diamond guide 87-3 type D=0.17 mm	
	3081017		Diamond guide 87-3 type D=0.27 mm	
	3081018		Diamond guide 87-3 type D=0.32 mm	
	3081424		Diamond guide 87-3 type D=0.09 mm upper	
	3081425		Diamond guide 87-3 type D=0.08 mm upper	
	3081426		Diamond guide 87-3 type D=0.07 mm upper	
	3081427		Diamond guide 87-3 type D=0.06 mm upper	
	3081428		Diamond guide 87-3 type D=0.05 mm upper	
	3081430		Diamond guide 87-3 type D=0.09 mm lower	
	3081431		Diamond guide 87-3 type D=0.08 mm lower	
	3081432		Diamond guide 87-3 type D=0.07 mm lower	
3081433	Diamond guide 87-3 type D=0.06 mm lower			
3081434	Diamond guide 87-3 type D=0.05 mm lower			
3081475	Diamond guide 87-3 type D=0.35 mm			
S103L	3081136		Diamond long guide 87-3L type D=0.21 mm	AWT taper upper only A280L.A320L.A series
	3081137		Diamond long guide 87-3L type D=0.22 mm	
	3081138		Diamond long guide 87-3L type D=0.26 mm	
	3081139		Diamond long guide 87-3L type D=0.31 mm	
	3081490		Diamond long guide 87-3L type D=0.16 mm	
	3081516		Diamond long guide 87-3L type D=0.27 mm	
	3081715		Diamond long guide 87-3L type D=0.17 mm	
	3081716		Diamond long guide 87-3L type D=0.12 mm	
	3081717		Diamond long guide 87-3L type D=0.11 mm	
3081718	Diamond long guide 87-3L type D=0.32 mm			
S104	3080202		Diamond guide D=0.05 mm / Not Sapphire material	AQ / A / EPOC / AP / BF / JL / PGW / EXC / AF series AWT OD=3.0 mm Guide unit 83. 84. 85-2. 85-3. 86-1. 90- 1. 90-3 90-5. KM-1. KM-3 type
	3080204		Diamond guide D=0.06 mm / Not Sapphire material	
	3080205		Diamond guide D=0.07 mm / Not Sapphire material	
	3080206		Diamond guide D=0.08 mm / Not Sapphire material	
	3080207		Diamond guide D=0.09 mm / Not Sapphire material	
	3080210		Diamond guide D=0.11 mm / Not Sapphire material	
	3080211		Diamond guide D=0.12 mm / Not Sapphire material	
	3080213		Diamond guide D=0.16 mm / Not Sapphire material	
	3080214		Diamond guide D=0.17 mm / Not Sapphire material	
	3080219		Diamond guide D=0.21 mm / Not Sapphire material	
	3080220		Diamond guide D=0.22 mm / Not Sapphire material	
	3080223		Diamond guide D=0.26 mm / Not Sapphire material	
	3080224		Diamond guide D=0.27 mm / Not Sapphire material	
	3080225		Diamond guide D=0.31 mm / Not Sapphire material	
	3080226		Diamond guide D=0.32 mm / Not Sapphire material	
	3080227		Diamond guide D=0.35 mm / Not Sapphire material	
	3080229		Sapphire guide A for AWT D=0.40 mm	
	3085043		Sapphire guide A for AWT D=0.60 mm	
S105			Diamond guide D=0.21 mm	AP150 - Manual type High long Upper & lower
			Diamond guide D=0.26 mm	
			Diamond guide D=0.31 mm	
S106	3080065 3080375		Guide sapphire C OD=10.0 x ID=0.80 mm x 10 mmL for manual	Lower guide unit 86-1. 87-3 type
S108	3082269		Guide sapphire C1 OD=10.0 x ID=2.0 mm x 10 mmL for AWF	Upper guide unit 86-1~5. 87-3. 90-1. 90- 3 Lower guide unit 87-3. 90-1. 90-3



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








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WATER NOZZLE PARTS				
S200	3081591		Water nozzle 2 Guide unit type 85-2	AW330/453 series. BF250/275 series POC300/3W/3WS/5W/6W/8W series GW/GOW/GO series
S201	3081594		Water nozzle NE guide / Upper & lower D=5 mm for SUS assy 84 type	330W.453W.654W / EPOC3W
S202	3082085		Rectification nozzles 3WS Upper & lower Manual Guide unit type 85-2	AW330.453 / BF275 / EPOC300
S202A	3080030		Water jacket 3WS assy Upper & lower Manual Guide unit type 85-2	AW330.453 / BF275 / EPOC300
S202B	3080593		Adjusting nut 3WS assy Upper & lower Manual Guide unit type 85-2	AW330.453 / BF275 / EPOC300
S202C	3080358		Water nozzle 3WS assy D=5 mm Upper & lower Manual Guide unit type 85-2	AW330.453 / BF275 / EPOC300
S202set	3080639		Water nozzle 3WS assembly Upper & lower Manual Guide unit type 85-2	AW330.453 / BF275 / EPOC300
S203S	Special type		Nozzle P upper & lower D=10 mm	AP150 KM-3 type
S203	3082056		Nozzle P upper & lower D=6 mm Guide unit type KM-3	AP150
S204	3082055		Water nozzle / upper & lower D=5 mm Guide unit type KM-1	150W
S205			Water nozzle / upper & lower D=10 mm Guide unit type KM-1	150W
S206			Water guide with nose / upper & lower D=5 mm Guide unit type KM-1	150W
S207	3081604		Nozzle C upper / Standard D=6 mm	AQ / A / EPOC / AP / PGW / EXC / BF / JL series 86-2 / 90-1 type with AWT
	3081606		Nozzle H2 upper / Standard D=10 mm	
	3081868		Nozzle T2 for taper 30Gr. D=12 mm	
	3082997		Nozzle G3 upper D=3 mm Without AWT	
	3082998		Nozzle G4 upper D=4 mm Without AWT	
S207L	3081682		Long nozzle LN1 upper D=6 x 6.5 mmL	AQ.A.EPOC series. AP200...550 PGW200.EXC100.BF.JL series 86-2 / 90-1 type with AWT
	3081684		Long nozzle LN3 upper D=6 x 11.5 mmL	
	3081689		Long nozzle LN5 upper D=6 x 16.5 mmL	



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WATER NOZZLE PARTS				
S209	3081674		Nozzle A D=6 mm	A / EPOC / AP / PGW / EXC / BF / JL 87-3 type OD=29.8 - 22 - 16.0 mm L=16.3 mm AWT =lower Manual=upper & lower
	3081675		Nozzle H1 D=10 mm	
	3081867		Nozzle T1 for taper 30Gr. D=12 mm	
	3082156		Nozzle E2 D=2 mm	
	3082207		Nozzle E4 D=4 mm	
S209-1	3086396		Float nozzle S / Lower without O-ring D=6 mm AWT	AP200L.450L 90-3 type O.D.=34.8 mm - 12.8 mm L=17.0 mm
	3086746		Float nozzle F / Lower without O-ring D=10 mm AWT	
S209W	3086386		Float nozzle S lower D=6 mm standard without O-ring	AQ. series. AP300...550 series 87-3 type AWT O.D.=29.8 mm - 12.8 mm L=17.6 mm
	3086443		Float nozzle F lower D=10 mm without O-ring	
	3086486		Float nozzle T lower D=12 mm without O-ring	
	Special		Float nozzle S lower D=4 mm without O-ring	
S209AS	3081679		Nozzle for A350W.A500W series	
S210	3082603		Nozzle lower D=3 mm AWT	A280L.....L series
CONNECTED PARTS				
S301	3080178		Isolator plate upper 90-1 type AWT	
S302	3082518		Guide block ceramic for compact cylinder (connected with S5013-set) 72 x 50.5 x 20 mmT / Center hole = 13.5 mm	A530D....etc 90-1 type AWT
S400	3050098		Pulley "E" for belt / SUS / AS-5543 D=25 mm x 24 mm	
S400C	3050105		Pulley "E" for wire evacuation / Ceramic with 6 mm groove D=25 mm	BF275 / EPOC series
S400C-1			Ceramic pulley only for S400C	BF275 / EPOC series
S400C/F	3050047		Pulley "E" assembly for wire evacuation / Ceramic flat type D=25 mm	EPOC series / AP series
S400C/F-1			Ceramic pulley only for S400C/F	EPOC series / AP series
S401			SS626LLB Bearing for pulley 16 x 18 mm	
S405			Roller upper for wire belt	AP200
S406	3086387		Nozzle base upper for S209W 38 x 38 mm	AQ.A series AP300...550 series
S406-1	3086221		Spring ring lower for float nozzle	AQ series AP300...550 series



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
















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CONNECTED PARTS				
S407	3081032		Nozzle base for S209 Lower for AWF / Upper & lower for manual type	A series
S407-1	3082668		Nozzle base for S209 Upper for manual type	A series
S408	3082804		Nozzle base upper for S207 50 x 50 mm	AQ.A.EPOC series. AP200...550. JL. PGW200.EXC100.BF 90-1 type
S409	3082629		Nozzle baser lower	A320L. 530L.325L series
S411			Urethane roller upper OD100 x ID12 x 20 mmH	A500. A-series AP330.AP150.A350
S412			Urethane roller upper OD100 x ID10 x 20 mmH	BF.A.AP series
S412EP			Urethane roller with groove	Epoc series
S413			Urethane roller upper OD100 x ID6.0 x 20 mmT	BF275
S414	3052771 3052991		Ceramic feed roller "B" OD70 x ID15 mm	A500W.A320D.A530D
S414A	3052147		Ceramic feed roller "B" OD70 x ID12 mm / Instead of SUS	A500W-Old type
S415	3052772 3052992		Ceramic feed roller "C" OD70 x ID24 mm	A500W.A320D.A530D
S415A	3052149		Ceramic feed roller "C" OD70 x ID22 mm / Instead of SUS	A500W-Old type
S416	3053703		Tension urethane roller upper OD100 x ID12 x 20 mmH 2 x M5	A350W.A500W series
S416-1			New Nr. S418 Urethane roller for light weight type	
S417	3053703 3054678		Tension urethane roller upper OD100 x ID19 x 20 mmH 2 x M5	AQ325L.535L....AQseries AP200
S418	3051534		Urethan roller for light weight type OD100 x 12 x 20 mmH	A320.A530
S500	3080748 3080035 3080689		Cutter upper for AWT / Tungsten cabide material	



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CONNECTED PARTS				
S600	3080375		AWT pipe upper D=2.0-1.0 mm L=285 mmL	A500.A530D.A325.EXC100.AP200L. AP450L 85AWT
S600-1	3080374 3082269		AWT pipe upper D=2.0-0.7 mm L=285 mmL	A500.A530D.A325.EXC100.AP200L. AP450L 85AWT
S600-2	3083256 3080069		AWT pipe upper D=2.0-0.5 mm L=285 mmL	A500.A530D.A325.EXC100.AP200L. AP450L 85AWT
S601	3083123 3080297		AWT pipe upper D=2.0-1.0-0.3 mm L=285 mmL	AP200L .450L 85 AWT fine wire
S602	3082452		AWT pipe upper D=2.0-1.0 mm L=152 mmL	A300.A320.BF275
S603	3085966		AWT pipe upper D=2.0-1.0 mm L=275 mmL	AQ600L.AQ550L 97AWT
S603-1	3085967		AWT pipe upper D=2.0-0.7 mm L=275 mmL	AQ600L.AQ550L 97AWT
S700	3080711		AWT slide belt L=335 mm	A350.A600W 85AWT
S701	3082451		AWT slide belt L=195 mm	A325.A300.A320.BF275
S702	3081706		AWT slide belt L=385 mm	A750.A500H.A350H 97AWT
S703	3080696		Spring for AWT slide belt	All type
S800	3080316 4130966		Discharge cable L=80 mm	
S801	3080314 4130799		Discharge cable L=900 mm OD=8 mm	
S802	3080318 4130894		Discharge cable L=1100 mm OD=8 mm	
S803	3080324 4133356		Discharge cable L=1200 mm OD=8 mm	
S804	3080308 4130848		Discharge cable L=1500 mm OD=8 mm	
Se700			Dies block for S102 dies guide	AW330



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CONNECTED PARTS				
Se999			Dies driver	
S5008	3080978		Lower insulation block	BF275. Epoc series
Se5010	3052148		Shaft bevel gear type for Roller B	A350.500
S5013	3081247 Assembly		Conductivity block F (S5013-1) assembly with flanges Upper & lower	A series Manual
S5013-1			Conductivity block F	EPOC series
S5014	3082120		Conductivity block upper	A300.A320.A530 Manual
S5017	3082520		Flange upper A series AWT	A series AWT
S5018	3082119		Flange upper A series	A series Manual
S5019	2040849		Bevel gear D=12/32 x 17 mm	A350.500
S5021	3053114		Flange lower A series AWT	A series AWT
S5022	3083114		Flange lower A series	A series Manual
S5023	3081035		Flange lower	BF275.Epoc series.AP series



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




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CONNECTED PARTS				
S5026			Aspirator block	A280/300/320
S5027	3081247		Aspirator block	A530
S5028			Aspirator nozzle A / Plastic material	A280.A300.A320.A530
S5029			Aspirator nozzle B / Plastic material	A280.A300.A320.A530
S5030			Aspirator nozzle C / Plastic material	A530
S5031			Pulley B (S5032) assembly set	A530D.325D. A-series
S5032	3051799		Pulley B ceramic for lower block D=68 mm	A530D.325D. A-series
S5032-1			Bearing D=15 mm SS688ZZ	A530D.325D. A-series
S5040	3050812		Ceramic pulley E-set assembly D=32 mm	BF275 (AS5614)
S5041	3052167		Ceramic pulley E-set assembly with groove D=40 mm	EPOC1100 (AS5629A)
S5048	3052149		Roller B D=50 x 24 mm	BF275
S5050	3050193		Roller C D=50 x 40mm	EPOC600.800
S5053	3050193		Roller C	A300.320.500 series
S5048			Feed roller D=50 x 24 mm	BF275. A320.A350
S5053			Roller C with SUS bearing assembly	A300.A320.A530
S5057			Pipe	A300.A320



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Spare parts for EDM

SODICK

Atiur code	Original Code	Picture	Description	Machine model
CONNECTED PARTS				
S5060			Pipe	A530
S5061			Pipe	A600
S5063			Pipe connector D=10/16 x 27 mm	A320
S5064			Pipe connector D=10/16 x 50 mm	A530
S5086			Alinement block	Manual type
S5109	2040849		Bevel gear D=32/10 x 17 mm	
	3052771		Same as S414	
	3052772		Same as S415	
	3080069		Same as S600-2	
	3080296		Same as S602	
	3080297		Same as S601	AP200 for fine lines
	3080689		Same as S500	
	3080748		Same as S500	
	3080972		Same as S010	
	3082269		Same as S600-1	
	3084592		Same as S010	